

Connector assembly N-right-angle, male

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1.



Cut the cable end perpendicularly.

2.



Slip the nut, the pressure ring and the rubber gasket over the cable end.
Hint: With a small amount of vaseline the rubber gasket will slide more easily.

3.



Remove 16 mm of the PVC sheath from the end of the cable with a knife.

4.



Bend copper braid at 90 degrees to cable body. Push in contact ferrule between copper foil and braid until stop. Trim braid even to rim of ferrule. Slide rubber gasket down to the contact ferrule.

5.



Remove foil with a knife. Trim the dielectric to a length of 10 mm.

6.



Slide the prepared cable end into the connector housing until stop. Tighten smoothly with two wrenches 17 mm and 18 mm so that there is still a small gap visible between the nut and the connector. Carefully solder the center conductor of the cable to the center contact of the connector.

7.



Fasten the metal cap on connectors body. You may seal the thread with lacquer.